

## INSTALLATION

### 1. INSTALL VANE PUMP V BELT

- (a) Temporarily install the belt on each pulley.

### 2. INSTALL GENERATOR V BELT

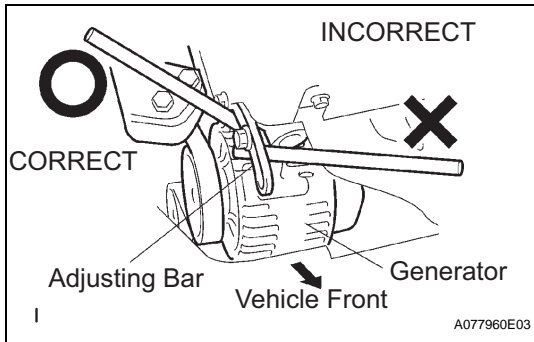
- (a) Temporarily install the belt on each pulley.

### 3. ADJUST GENERATOR V BELT

- (a) Insert the adjusting bar between the engine RH mount bracket and generator. Push the bar towards the vehicle front to adjust the belt tension.

#### NOTICE:

**Do not insert the bar between the oil control valve and generator. It could damage the oil control valve.**



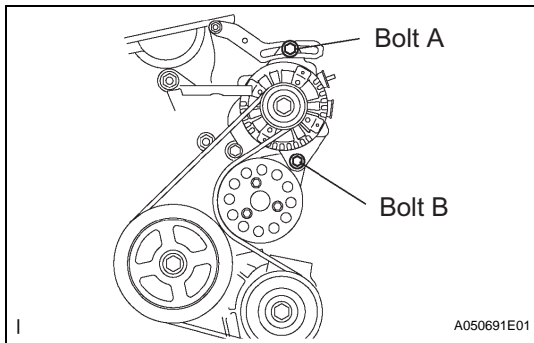
- (b) First tighten bolt A, and then tighten bolt B.

**Torque: 18.5 N\*m (189 kgf\*cm, 14 ft.\*lbf) for bolt A**

**54 N\*m (550 kgf\*cm, 40 ft.\*lbf) for bolt B**

### 4. ADJUST VANE PUMP V BELT

- (a) Using the bar, adjust the belt tension.



- (b) First tighten bolt B, and then tighten bolt A.

**Torque: 44 N\*m (449 kgf\*cm, 33 ft.\*lbf)**

### 5. CHECK DRIVE BELT TENSION (See page [EM-6](#))

### 6. INSTALL ENGINE UNDER COVER RH

