

INSTALLATION

1. INSTALL WATER PUMP ASSEMBLY

- (a) Install a new gasket and the water pump with the 3 bolts and 2 nuts.

Torque: 11 N*m (112 kgf*cm, 8 ft.*lbf)

2. INSTALL WATER PUMP PULLEY

- (a) Using SST, install the pump pulley with the 3 bolts.

SST 09960-10010 (09962-01000, 09963-00600)

Torque: 15 N*m (153 kgf*cm, 11 ft.*lbf)

3. INSTALL ENGINE MOUNTING INSULATOR SUB-ASSEMBLY RH (See page [EM-30](#))

4. INSTALL GENERATOR V BELT (See page [EM-7](#))

5. ADJUST GENERATOR V BELT (See page [EM-7](#))

6. INSTALL ENGINE UNDER COVER RH

7. ADD ENGINE COOLANT (See page [CO-5](#))

8. CHECK FOR ENGINE COOLANT LEAKS (See page [CO-7](#))